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RB6872882-7A
Job Sheet 183467



Part No: RB6872882-7A

Job Qty: 6 ea

Part Name: Body Bottom



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/18/18

Job Tracking No:

Created By: Logan David

Due Date: 9/24/18

Description:

Type: SOLD

Note: DWG RB6872882 Rev. 5 IPP Rev. A 18.09.17 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	9/24/18	9/24/18	0.00	0.00	Start Up Machining-3		
110	Mori Seiki	6 pcs	9/24/18	9/24/18	0.00	3.00	MORI SL2500Y		
140	QC	6 pcs	9/24/18	9/24/18	0.00	0.00	QC2 Machining-4		
150	QC	6 pcs	9/24/18	9/24/18	0.00	0.00	QC8 Machining-4		
210	Packaging	6 pcs	9/24/18	9/24/18	0.00	0.00	Packaging3-1		
220	QC21-SA	6 Ea	9/24/18	9/24/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per folio FC362 FOLIO REV: _____ DWG REV: _____ 2-Debur

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-HRS-R-5.000	Hot Rolled Steel Round Bar 5.000" Dia.	.3750 ft (.0625 ea)	90-Start up Operation	5115 945

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-HRS-R-5.000	0	4	0

Part Specifications

Specifications could not be found.



Container No: S118382



Part: RB6872882-7A

Job No: 183467

Serial No/Batch: S118382

Revision: 5

Inspector:

Exp Date:

Instructions:

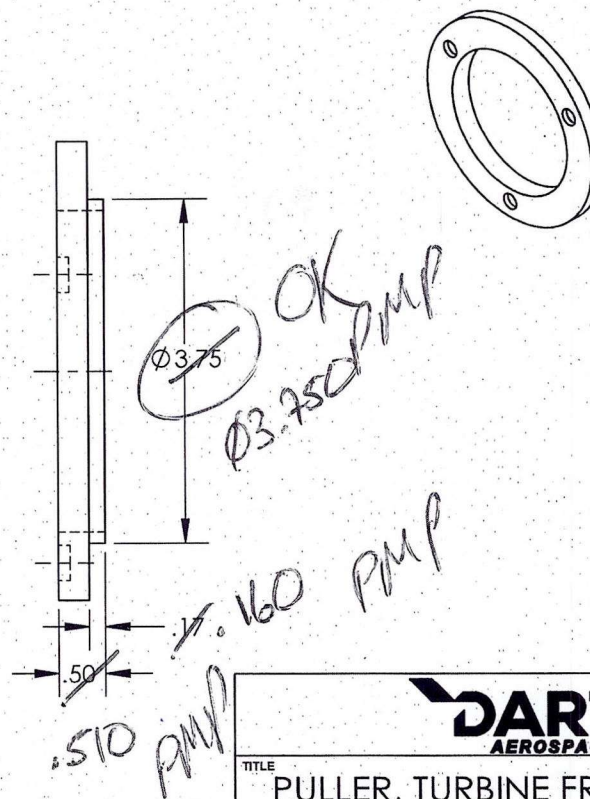
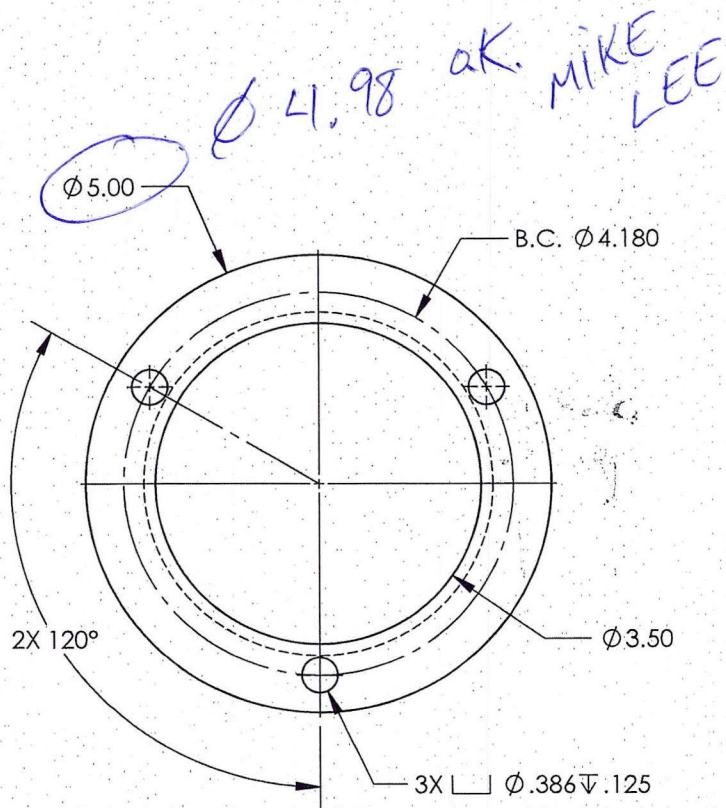
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Plex 10/11/18 11:44 AM dart.menard.jean-luc

Date: 10/15/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3A		MOVED P/N -3 TO NEW SHEET 5 OF 8. MOVED P/N -7A & -7B TO NEW SHEET 7 OF 8. REDUCED SCALE P/N -7C, REARRANGED DWG., CH'D TOOL No. FROM 6872882.	4/28/09	RJC	-
4	15-0046	CH'D DIMS WAS Ø5.00 IS Ø5.00, WAS 120° (X3) IS 2X 120°, WAS Ø.375 IS Ø.386.	2/26/2015	PMW	JAG
5	17-0110	-7A CH'D DIM WAS Ø3.709/3.704 IS Ø3.75. DELETED SURFACE FINISH 32 CALLOUTS. CH'D MATERIAL WAS 1018/1020 IS 1018/1020 CR.	5/8/2017	RJC	JAG



(-7A)

BODY BOTTOM



TITLE		PULLER, TURBINE FRONT BEARING	
DWG NO.		RB6872882-7A	
REV		5	
MATERIAL		1018/1020 CR	
HEAT TREAT		SEE -7 WELDMENT	
FINISH		SEE -7 WELDMENT	
SPEC		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125	
DRAWN BY:		COLE	
CHECKED:		DD 05/09/2017	
OPPS APPR:		AA 05/10/2017	
QA APPR:		JL 05/24/2017	
APPROVED:		JAG 06/02/2017	
SCALE		1:2	
DATE		5/18/2007	
SHEET		8 OF 13	

DART AEROSPACE LTD		Work Order:
Description: PULLER TURBINE FRONT BEARING BODY BOTTOM		Part Number: RB 6872882-7A
Inspection Dwg: RB 6872882-7A	Rev: 5	Page 1 of 1

INSPECTION SHEET

Measured by: <i>AMP</i>		Checked by: <i>J.L.</i>		QC Inspector:	
Date: <i>2013-10-15</i>		Date: <i>10/10/18</i>		Date:	

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	